



Fresh-Lock® Style 113 Soft Seal® Zipper Our Most Popular Style, Now Easier to Crush

- Now available in Presto's proprietary Soft Seal® material for a high-integrity side seal using less crushing energy
- Requires less crushing time and/or temperature, allowing faster converting cycles
- Easy-to-crush material creates high-quality side seals that won't leak, gap or distort
- Extra-wide offset flange for easy consumer gripping
- Ribbed sealant layer allows lower sealing temperatures for faster line speeds, less film distortion
- Excellent sealability to a wide variety of films maximizes seal integrity and minimizes leakage
- Strong holding force keeps contents secure and single-zipper channel snaps securely closed to keep contents fresh
- Engineered for horizontal form/fill/seal equipment or preformed pouches

Raising the Bar in Zipper Performance

Presto's Style 113 FRESH-LOCK® zipper set the standard in zipper performance. Now we've raised the bar. New Style 113SS has all the features of our most popular zipper, only now it's easier to crush. So you can give consumers a substantial zipper profile they can feel closing through the packaging film, and at the same time improve cycle rates and the quality of your package's side seal.

Zipper Specification

Product Description:

STYLE 113 - Soft Seal® Sealant Layer

GKL07423-1 Medium Reusable Spool
GKL07424-1 Large Reusable Spool

GKL07523-1 Medium Reusable Spool
GKL07524-1 Large Reusable Spool

PROFILE WEIGHT:

2.6 grams/ft +/- 0.1 grams/ft

WIDTH MEASUREMENTS:

19.2 mm +/- 1.0 mm

FOOTAGE/SPOOL:

Medium Spool: 8,000 ft + 100 - 0 ft
Large Spool: 12,000 ft + 100 - 0 ft

SPOOLS/PALLET:

Medium Spool: 12 spools
Large Spool: 10 spools

FOOTAGE/PALLET:

96,000 ft + 1000 - 0 ft
120,000 ft + 1000 - 0 ft

FINISHED SPOOL UNIT WEIGHT:

~51 lbs
~76 lbs

PACKAGING:

Medium Spool	15.49" width	1.5" shaft O.D.	19.75" flange O.D.
Large Spool	15.81" width	1.5" shaft O.D.	23.50" flange O.D.

PROPERTIES:

Zipper material(s): Soft Seal® material with adhesive sealant
Suitable for food contact applications
Sealing temperature range: **220-300 °F
Holding force from product side: 2.25 lbs target avg.

POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

**Temperature range may vary depending on type of package film used.

Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.

www.Fresh-Lock.com



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