



FRESH-LOCK® Style 109 Zipper The Fin-Seal Solution

- Designed for machine-direction application to fin seal on vertical form/fill/seal equipment
- Versatile style also works on horizontal form/fill/seal equipment
- Single-track zipper combined with patented sealant ribs yields economy and performance
- Excellent sealability at lower temperatures allows faster line speeds without material distortion
- Wide offset flange provides gripping area for easy consumer opening
- Large spool size minimizes changeovers

Seal of Distinction

Applied to your package's fin seal area, the FRESH-LOCK® Style 109 zipper helps you lock in performance with only one machine-direction seal. Style 109's proprietary sealant ribs maximize sealability to a variety of high-performance packaging films to ensure seal integrity. And whether you're packaging snacks or dairy products, pasta or pet food, Style 109 delivers the convenience features consumers prefer to give your package distinctive appeal.

Zipper Specification

Product Description:

STYLE 109 - Sealant Layer

GKL07419-1 Large Reusable Spool

GKL07519-1 Large Recyclable Spool

PROFILE WEIGHT:

2.2 grams/ft +/- 0.1 grams/ft

WIDTH MEASUREMENTS:

16.0 mm +/- 1.0 mm

FOOTAGE/SPOOL:

13,000 ft + 100 - 0 ft

SPOOLS/PALLET:

10 spools

FOOTAGE/PALLET:

130,000 ft + 1000 - 0 ft

FINISHED SPOOL UNIT WEIGHT:

~70 lbs

PACKAGING:

Large Spool 15.81" width
 1.5" shaft O.D.
 23.50" flange O.D.

PROPERTIES:

Zipper material(s): LDPE blend with adhesive sealant
Suitable for food contact applications
Sealing temperature range: **220-300 °F
Holding force from consumer side: 1.25 lbs target avg.

POSITION OF ZIPPER:

The post next to interlocking members must be positioned toward the product/inside of package.

Each spool individually wrapped & placed in individual shipping case.

**Temperature range may vary depending on type of package film used.

Call your Fresh-Lock® zipper representative for details on our Zipper Spool Reuse Program.

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